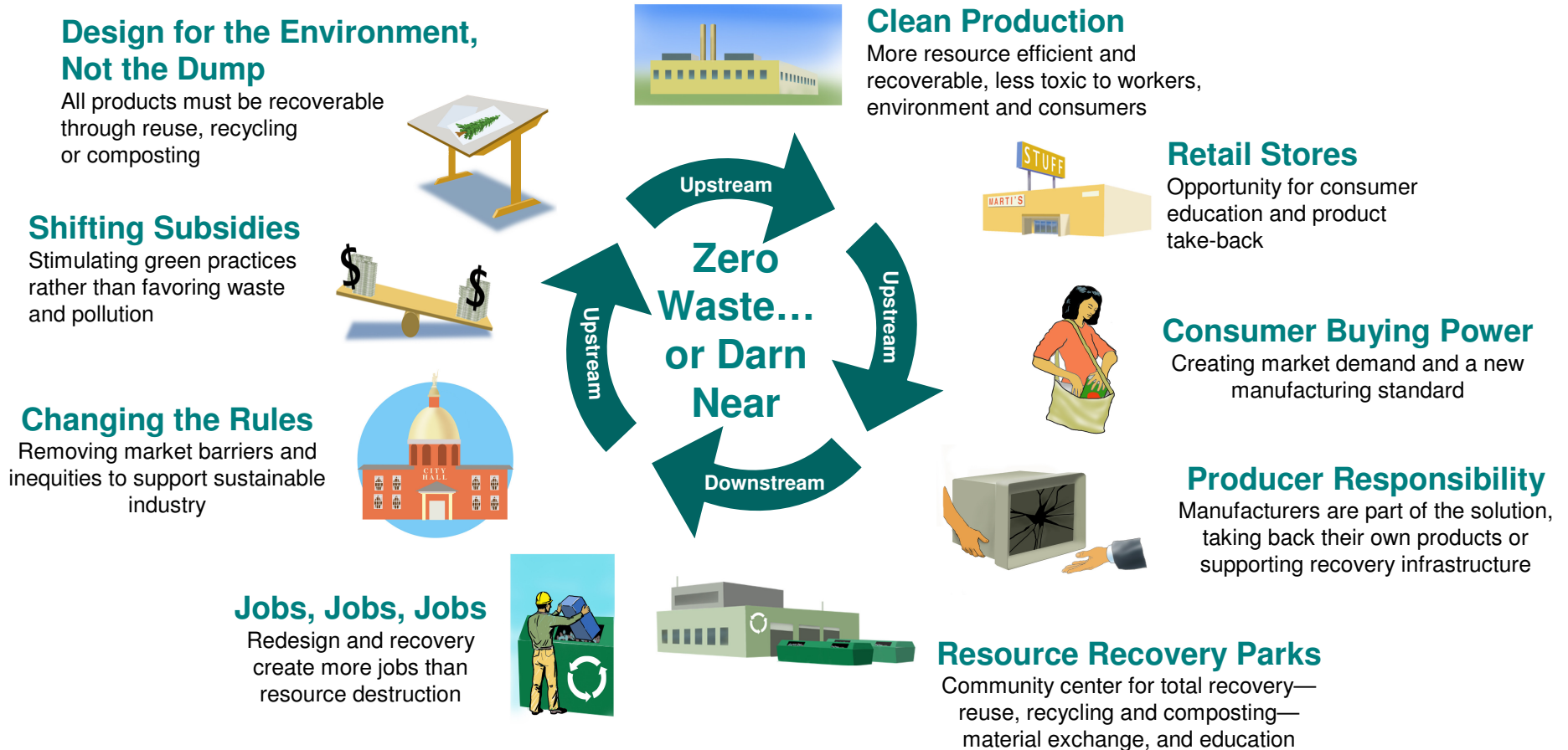


The Zero Waste Economy

Designing a Full-Cycle System—Upstream AND Downstream



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